



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

5200026

D350-607-541
Job Sheet 194742



Part No: D350-607-541 Job Qty: 1 pcs
Part Name: AS350/AS355 Quick Release Heli-Utility-Basket™ Long, Heavy Duty Lid
Part Weight: 0 lbs Status: New Priority: Medium
Job Created: 5/8/19 Job Tracking No:
Due Date: 6/28/19 Created By: Marie Lajeunesse
Type: Stock Description:
Note: IIN-D350-607 REV.F IPP REV:A 10-08-19 AS PER REV.A DD VERF BY:EC IPP Rev:B 11.02.09 add to install label DD verf by:EC IPP REV:C 12.03.06 AS PER ECN12-535 DD VERF:EC IPP REV:D 12.07.24 AS PER ECN 12-610 DD VERF:EC IPP REV:E 13.08.21 CHG005 / ECN 13-624 DD VERF:JLM IPP REV:F 14.06.09 AS PER ECN14-572 DD VERF:JLM IPP REV:G 16.09.12 added note at seq120 PAR16-515 DD VERF:JLM IPP Rev.H 17.06.08 As Per IIN Rev.E DP Verify DD
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	6/28/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23	PC	JUL 03 2019
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		

				Packaging 1 - 29	
				Packaging 1 - 30	
				Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	JUL 2 5 2019
				Packaging 1 - 36	
				QC 4 - 28	
120 QC 4	1 pcs	6/28/19	0.00 0.00	QC 4 - 58	DAS
				QC 4 - 69	75
				QC 4 - 9	9-89
				QC 4 - 46	
				QC 4 - 68	
123 Packaging 1-1 - Pick Kit - B4B	1 pcs	6/28/19	0.00 0.00	Packaging 1 - 1 - B4B	
				Packaging 1 - 2 - B4B	
				Packaging 1 - 3 - B4B	
				Packaging 1 - 4 - B4B	JUL 2 5 2019
				Packaging 1 - 5 - B4B	
				Packaging 1 - 6 - B4B	
				Packaging 1 - 7 - B4B	
				Packaging 1 - 8 - B4B	DAS
				Packaging 1 - 9 - B4B	75
				Packaging 1 - 10 - B4B	9-89
				Packaging 1 - 11 - B4B	
				Packaging 1 - 12 - B4B	
				Packaging 1 - 13 - B4B	
				Packaging 1 - 14 - B4B	
				Packaging 1 - 15 - B4B	
				Packaging 1 - 16 - B4B	
				Packaging 1 - 17 - B4B	
				Packaging 1 - 18 - B4B	
				Packaging 1 - 19 - B4B	
				Packaging 1 - 20 - B4B	
				Packaging 1 - 21 - B4B	
				Packaging 1 - 22 - B4B	
				Packaging 1 - 23 - B4B	
				Packaging 1 - 24 - B4B	
				Packaging 1 - 25 - B4B	
				Packaging 1 - 26 - B4B	
				Packaging 1 - 27 - B4B	
				Packaging 1 - 28 - B4B	
				Packaging 1 - 29 - B4B	
				Packaging 1 - 30 - B4B	
				Packaging 1 - 31 - B4B	
				Packaging 1 - 32 - B4B	
				Packaging 1 - 33 - B4B	
				Packaging 1 - 34 - B4B	JUL 2 5 2019
				Packaging 1 - 35 - B4B	
				Packaging 1 - 36 - B4B	
126 QC 4	1 pcs	6/28/19	0.00 0.00	QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	DAS
				QC 4 - 9	75
				QC 4 - 46	9-89
130 Packaging 3-1 - Stock - B4B	1 pcs	6/28/19	0.00 0.00	QC 4 - 68	JUL 2 5 2019
				Packaging 3 - 1 - B4B	DAS
				Packaging 3 - 2 - B4B	75
				Packaging 3 - 3 - B4B	9-89

					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
135 DC - 1 - B4B	1 pcs	6/28/19	0.00 0.00	DC - 1 - B4B	21	JUL 25 2019
				DC - 2 - B4B	9-88	
140 QC 21 - FG	1 pcs	6/28/19	0.00 0.00	QC 21 - FG - 21	21	JUL 25 2019
				QC 21 - FG - 70	21	
				QC 21 - FG - 53	9-88	

Part Op 110 - (Pick Kit)
Descriptions: 120 - (QC4- 100% Inspect kits for completeness)
130 - (Identify as per dwg & Stock Location:) Package as per PPPD350-607-541
135 - (Document Control) Photocopy bluefile & type labels per PPP D350-607-541 CHG009
140 - (QC21- Final Inspection - Work Order Release)

010724

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
AN310C4	Nut	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5187292
AN4-13A	Bolt	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	5145361
AN4C15	BOLT	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5167315
D2690-6	Lanyard	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5147669
D3912-041	Eyebolt Receiver Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5145608
D4085-200	Placard, Max Load	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5147844
D4150-041	Attachment Arm Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5185408
D4151-041	Basket Fwd Hardpoint Assembly, Lower	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5187362
D4151-043	Basket Fwd Hardpoint Assembly, Upper	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5148126
D4917-300	Placard, Max Load	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5187863
MS17984-C413	Quick Release Pin	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5147721
MS21042L4	Nut	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	5157064
MS24665-151	Cotter Pin	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5144955
NAS1149C0463R	Washer	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	5124262
NAS1149F0432P	Washer	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	5181781
NAS1515H4L	Washer	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5094184
D4085-2	Placard	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5145011
D350-607-511	AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Fits LH/RH	1 pcs (1 ea)	123-Packaging 1-1 - Pick Kit - B4B	5185014
D4030-041	Long Basket Assembly (350)	1 pcs (1 ea)	123-Packaging 1-1 - Pick Kit - B4B	5195210

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN310C4	1	76	0
	AN4-13A	6	1,249	0
	AN4C15	1	65	0
	D2690-6	1	53	0
	D3912-041	1	12	0
	D4085-3	1	62	0
	D4086-200	1	13	0
	D4150-041	1	4	0
	D4151-041	1	8	0
	D4151-043	1	15	0
	D4917-300	1	15	0
	MS17984-C413	1	41	0
	MS21042L4	6	3,280	0
	MS24665-151	1	417	0
	NAS1149C0463R	3	314	0
	NAS1149F0432P	12	1,827	0
	NAS1515H4L	2	260	0
123-Packaging 1-1 - Pick Kit - B4B	D350-607-511	1	0	0
	D4030-041	1	0	0

Part Specifications

Specifications could not be found.

NCR No. _____		Job: _____		DISPOSITION		DEPARTMENT/PROCESS									
Part No. _____		Rework ☐		Skid-tube ☐		Cross tube ☐		Eng. (Non-AW) ☐		Engineering ☐					
		Scrap ☐		Machining ☐		Small Fab ☐		Prod. Eng. Coord. ☐		Water Jet ☐					
		Use-as-is ☐		Large Fab ☐		Finishing ☐		Rec/Store/Packaging ☐		Supplier ☐					
Date : _____		Sequence #:		QTY Affected :		MRB (QS1042)									
Description Work Order Deviation				Disposition											
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐				FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details: _____ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐											
												Completed By			
												Lead hand / Supervisor			
												QC / QA Coordinator			

5.0 PARTS LIST

QTY -541	QTY -543	QTY -545	QTY -547	QTY -511	QTY -501	PART NUMBER	DESCRIPTION
X						D350-607-541	HELI-UTILITY-BASKET
	X					D350-607-543	HELI-UTILITY-BASKET
		X				D350-607-545	HELI-UTILITY-BASKET
			X			D350-607-547	HELI-UTILITY-BASKET
1	1	1	1	X		D350-607-311	QUICK RELEASE BASKET MOUNTING KIT
					X	D350-607-501	CONVERSION KIT
1	1	1	1		1	D2690-6	LANYARD
				8	8	D3501-1	BUSHING
				2	2	D3910-3	X-TUBE LUG
				1	1	D3910-5	X-TUBE LUG
				1	1	D3910-7	X-TUBE LUG
1	1	1	1		1	D3912-041	EYEBOLT RECEIVER ASSY
1				8	8	D3984-030	RUBBER EXTRUSION, X-TUBE
1						D4030-041	LONG BASKET ASSY
	1					D4030-043	LONG BASKET ASSY, LIGHTWEIGHT
		1				D4032-041	SHORT BASKET ASSY
			1			D4032-043	SHORT BASKET ASSY, LIGHTWEIGHT
1					1	D4917-300	PLACARD, MAX LOAD
1						D4917-300	PLACARD, MAX LOAD
	1				1	D4917-315	PLACARD, MAX LOAD
	1					D4086-215	PLACARD, MAX LOAD
		1			1	D4917-320	PLACARD, MAX LOAD
		1				D4086-220	PLACARD, MAX LOAD
			1		1	D4917-332	PLACARD, MAX LOAD
1	1	1	1	1	1	D4086-232	PLACARD, INSTRUCTIONS
			1			D4086-232	PLACARD, MAX LOAD
				1	1	D4148-041	FWD X-TUBE LUG ASSY
				1	1	D4149-041	AFT X-TUBE LUG ASSY
1	1	1	1		1	D4150-041	ATTACHMENT ARM ASSY
1	1	1	1		1	D4151-041	BASKET FWD HARDPOINT ASSY (LOWER)
1	1	1	1		1	D4151-042	BASKET FWD HARDPOINT ASSY (UPPER)
				1	1	D4713-1	SPACER
				2	2	D4775-041	STRUT ASSEMBLY
				2	2	D4776-3	SKIDTUBE CLEVIS
6	6	6	6		6	AN4-13A	BOLT
				20	22	AN4-14A	BOLT
				4	4	AN4-42A	BOLT
1	1	1	1		1	AN5-10S	BOLT
1	1	1	1		1	AN5-10S	CASTELLATED NUT
				2	2	AN6-13A	BOLT
1	1	1	1		1	MS17984-0413	QUICK RELEASE PIN
6	6	6	6	24	32	MS21042L4	NUT (OR MS21042-4)
				2	2	MS21042L3	NUT
1	1	1	1		1	MS21555-151	COTTER PIN
				1	1	MS3367-5-0	TIE WRAP
2	2	2	2		2	NAS1515H4L	WASHER
12	12	12	12	40	56	NAS1149F0432P	WASHER
3	3	3	3		3	NAS1149C0403N	WASHER
				4	4	NAS1149F0663P	WASHER

Change Record

PAGE 1 OF 1

Part Number: D350-607-541/-541BK/-541GB/-541LG/-541YG

Description: HELI-UTILITY BASKET

[illegible]